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Precast Concrete

# MasterSet<sup>®</sup> FP 20

Accelerating Admixture

Formerly Pozzutec 20+\*

# Description

MasterSet FP 20 admixture is a multi-component, nonchloride, water-reducing and accelerating admixture formulated to accelerate concrete setting time and increase early and ultimate strengths across a wide range of ambient temperatures (hot, mild, cold and subfreezing). MasterSet FP 20 admixture meets ASTM C 494/C 494M requirements for Type C, accelerating, and Type E, water-reducing and accelerating, admixtures.

# **Applications**

Recommended for use in:

- Concrete being placed in subfreezing ambient conditions
- Reinforced, precast, pumped, flowable, lightweight or normal weight concrete and shotcrete (wet mix)
- Concrete placed on galvanized steel floor and roof systems
- Prestressed concrete
- Fast-track concrete construction
- Concrete subject to chloride ion limitations
- Self-consolidating concrete
- Pervious concrete
- 4x4<sup>™</sup> Concrete

## Features

- Accelerated setting time
- Especially effective for concrete placement at ambient temperatures as low as 20 °F (-7 °C)
- Superior workability
- Increased early and ultimate strengths
- Superior finishing characteristics for flatwork and cast surfaces

## **Benefits**

- Earlier finishing of slabs reduced labor costs
- Reduced in-place concrete costs
- Reduced or eliminated heating and protection time in cold weather
- Earlier stripping and reuse of forms

# **Performance Characteristics**

### Mixture Data

Type II cement, Ib/yd³ (kg/m³)	600 (356)	
Slump, in. (mm)	4 ± 1 (100 ± 25)	
Air Content, %	Non-air-entrained concrete	
Concrete Temperature	55 °F (12 °C)	

#### Mild Weather

Setting Time: Ambient Temperature: 70 °F (21 °C) Mixture	Time of Set	
	Initial Set (h:min)	Difference (h:min)
Plain	4:30	REF
MasterSet FP 20 admixture @		
> 10 fl oz/cwt (650 mL/100 kg)	3:18	- 1:12



#### **Cold Weather**

Setting Time: Ambient Temperature: 50 °F (10 °C)			
	Time of Set		
Mixture	Initial Set (h:min)	Difference (h:min)	
Plain	5:48	REF	
MasterSet FP 20 admixture @			
› 20 fl oz/cwt (1,300 mL/100 kg)	4:00	-1:48	

#### **Subfreezing Weather**

#### Setting Time: Ambient Temperature: 30 °F (-1 °C)

	Time of Set	
Mixture	Initial Set (h:min)	Difference (h:min)
Plain	12:12	REF
MasterSet FP 20 admixture @		
> 60 fl oz/cwt (3,910 mL/100 kg)	3:54	- 8:18
> 90 fl oz/cwt (5,870 mL/100 kg)	2:24	- 9:48

## **Guidelines for Use**

**Dosage:** The specific dosage of MasterSet FP 20 admixture for a given application is dependent on ambient and concrete temperatures, cement chemistry, concrete mixture proportions, the amount of set time acceleration needed and strength performance required. Listed below are the recommended dosage ranges for various weather applications.

**Recommended Dosage for Mild and Cold Weather Applications:** Use 5 - 60 fl oz/cwt (325 - 3,910 mL/100 kg) of cementitious material. As the dosage rate of MasterSet FP 20 admixture is increased, setting time is accelerated and early and ultimate strengths are increased.

**Recommended Dosage for Subfreezing Weather Applications:** Use 60 - 90 fl oz/cwt (3,910 - 5,870 mL /100 kg) of cementitious material to reduce the freezable water content of the mixture, to accelerate setting time and to provide early protection against freezing while the concrete is plastic in subfreezing temperatures.

Conservation of the heat generated by the concrete through the use of wind protection and/or insulation will permit placement in subfreezing ambient temperatures. See ACI 306.1, "Standard Specification for Cold Weather Concreting," and ACI 306 R, "Guide to Cold Weather Concreting" for recommended protection in cold weather.

Exposure to air movement, concrete surface to volume ratio, and mixture proportions affect performance under extreme cold weather conditions. Concrete containing MasterSet FP 20 admixture may reduce or eliminate the need for recognized protective measures and protection time required in cold or subfreezing weather concreting applications. Field evaluations of the concrete mixture selected for the project should be performed using local materials to determine: the optimum dosage rate of MasterSet FP 20 admixture required to achieve the desired setting time and strength performance, the minimum acceptable ambient and concrete temperatures for placement, and if the recognized protective measures and protection time required for cold and subfreezing weather concreting may be reduced or eliminated.

MasterKure ER 50 evaporation reducer is recommended to minimize evaporation of surface moisture. Concrete flatwork containing MasterSet FP 20 admixture that will be exposed to subfreezing weather conditions must be sealed to prevent the ingress of additional water to hardened concrete during curing. A surface sealer must be applied as soon as the concrete reaches initial set or finishing is complete.

## **Product Notes**

**Corrosivity – Non-Chloride, Non-Corrosive:** MasterSet FP 20 admixture will neither initiate nor promote corrosion of reinforcing steel in concrete.

**Compatibility:** MasterSet FP 20 admixture can be used as a singular admixture or as a component in a BASF admixture system. When used with other admixtures, each admixture must be dispensed separately into the mixture.

In applications that require MasterSet FP 20 admixture dosages of 30 fl oz/cwt (1,950 mL/100 kg) or more, the use of a MasterGlenium<sup>®</sup> high-range water-reducing admixture is recommended to obtain increased water reduction and strength performance. At such dosages, erratic slump behavior may be experienced when MasterSet FP 20 admixture is used in concrete mixtures that also contain naphthalene-based admixtures.

# Storage and Handling

**Storage Temperature:** MasterSet FP 20 admixture should be stored above freezing temperatures. If MasterSet FP 20 admixture freezes, thaw at 35 °F (2 °C) or above and completely reconstitute by mild mechanical agitation. **Do not use pressurized air for agitation.** 

**Shelf Life:** MasterSet FP 20 admixture has a minimum shelf life of 12 months. Depending on storage conditions, the shelf life may be greater than stated. Please contact your local sales representative regarding suitability for use and dosage recommendations if the shelf life of MasterSet FP 20 admixture has been exceeded.

## Packaging

MasterSet FP 20 admixture is supplied in 55 gal (208 L) drums, 275 gal (1040 L) totes and by bulk delivery.

## **Related Documents**

Safety Data Sheets: MasterSet FP 20 admixture

# Additional Information

For additional information on MasterSet FP 20 admixture or its use in developing a concrete mixture with special performance characteristics, contact your local sales representative.

The Admixture Systems business of BASF's Construction Chemicals division is the leading provider of solutions that improve placement, pumping, finishing, appearance and performance characteristics of specialty concrete used in the ready-mixed, precast, manufactured concrete products, underground construction and paving markets. For over 100 years we have offered reliable products and innovative technologies, and through the Master Builders Solutions brand, we are connected globally with experts from many fields to provide sustainable solutions for the construction industry.

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\* Pozzutec 20+ became MasterSet FP 20 under the Master Builders Solutions brand, effective January 1, 2014.

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BASF Corporation Admixture Systems www.master-builders-solutions.basf.us United States 23700 Chagrin Boulevard Cleveland, Ohio 44122-5544 Tel: 800 628-9990 ■ Fax: 216 839-8821 Canada 1800 Clark Boulevard Brampton, Ontario L6T 4M7 Tel: 800 387-5862 ■ Fax: 905 792-0651