

1. PRODUCT AND COMPANY INFORMATION

Product/Chemical Name: ABS/ Solvent Mixture

Trade Names: **LOW VOC ABS Cement Products** 210 Low VOC Medium Body/ Black ABS Cement

Recommended Use: Solvent Cement for ABS Materials

Product Part Number(s): 210- 21001, 21002, 21003, 21004

Manufacturer: E-Z Weld Group, LLC 1661 Old Dixie Hwy, Riviera Beach, FL 33404

Phone (281) 351-9889 Fax (281) 351-9896

www.e-zweld.com

In case of Emergency: CHEMTREC 1-800-424-9300 (U.S. and Canada)

Preparation/ Revision Date: May 27, 2015

2. HAZARDS IDENTIFICATION

Appearance: Black tint glue.

Odor: Ether-like

GHS SYMBOLS:



SIGNAL WORD: DANGER

Hazard Statements:

Extremely Flammable liquid and vapors.

Toxic in case of inhalation or ingestion.

Harmful in contact with skin.

Keep out of reach of children.

Read label before use.

Keep away from heat/ sparks/ open flames/ hot surfaces- DO NOT SMOKE.

Keep container tightly closed.

Do not breathe vapors.

Use only in open air and well-ventilated places.

Principal Hazards:

Skin or Eyes: Contact with this product can be irritating to contaminated skin and eyes. Vapors of this product can redden and irritate the eyes. If the eyes are contaminated with splashes, sprays or mists of this product, reddening, tearing, and corneal opacity can occur. The liquid can be mildly to severely irritating to contaminated skin (depending on duration of exposure).

Inhalation: Inhalation of vapors, mists, or sprays of this product can be irritating to the nose, throat, mucous membranes, and other tissues of the respiratory system. Symptoms of overexposure can include coughing, sneezing, and shortness of breath. Additionally, the components of this product are central nervous system depressants. Symptoms of over-exposure can include drowsiness, dizziness, fatigue, headache, nausea, and general anesthetic effects. Inhalation of high concentrations of this product (as may occur in a poorly-ventilated area) may be fatal.

This product must be used with adequate ventilation. Mechanical exhaust may be needed. Ensure exposure to vapors is minimized by use of appropriate engineering controls, work practices, and personal protective equipment, as described in the remainder of this document.



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Prepared according to OSHA, GHS and ANSI Z400.1-2004 standards

Ingestion: Ingestion is not anticipated to be a significant route of occupational overexposure for this product. If ingestion occurs, refer to Section 4 (First-Aid Measures) and get medical help immediately. If ingestion of this product does occur, symptoms of such over-exposure can include nausea, vomiting, and other symptoms described for "Inhalation". Ingestion can also lead to liver and kidney damage. Ingestion of this product may be fatal.

Injection: Injection is not anticipated to be a significant route of over-exposure for this product. If injection does occur (i.e. through a puncture by an object contaminated with the product), local irritation and swelling can occur. Additional symptoms may include those described for "Inhalation".

See section 11 for complete health hazard information

3. COMPOSITION/ INFORMATION ON INGREDIENTS

Hazardous ingredients:

CAS NUMER	INGREDIENT/ CHEMICAL NAME	PERCENT BY WEIGHT
78-93-3	METHYL ETHYL KETONE	20-50
9003-56-9	ABS RESIN	18-40
67-64-1	ACETONE	10-30

4. FIRST AID MEASURES

Eye Contact

If this product's liquid or vapors enter the eyes, open victim's eyes while under gently running water. Use sufficient force to open eyelids. Have victim "roll" eyes. Minimum flushing is for 15 minutes. The contaminated individual must seek immediate medical attention.

Skin Contact

If this product contaminates the skin, immediately begin decontamination with running water. Minimum flushing is for 15 minutes. Remove exposed or contaminated clothing, taking care not to contaminate eyes. The contaminated individual must seek medical attention if any adverse effect occurs.

Inhalation

If vapors, mists, or sprays of this product are inhaled, remove victim to fresh air. If necessary, use artificial respiration to support vital functions. Remove or cover gross contamination to avoid exposure to rescuers.

Ingestion

If this product is swallowed, CALL PHYSICIAN OR POISON CONTROL CENTER FOR MOST CURRENT INFORMATION. If professional advice is not available, do not induce vomiting. The contaminated individual should drink milk, egg whites, or large quantities of water. Never induce vomiting or give diluents (milk or water) to someone who is unconscious, having convulsions, or unable to swallow.

The contaminated individual must be taken for medical attention, especially if any adverse effect occurs. Rescuers should be taken for medical attention, if necessary. Take a copy of label and MSDS to health professional with victim.

5. FIRE FIGHTING MEASURES

Flash Point

Methyl Ethyl Ketone: -9°C (15°F)

Extinguishing Media

Foam, CO₂ or Dry Chemical. Cool fire exposed container with water.



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Fire-Fighting Instructions

Incipient fire responders should wear eye protection. Structural firefighters must wear Self-Contained Breathing Apparatus and full protective equipment. If it is safe to do so, allow small fires involving this product to burn-out, while protecting exposures. If possible, prevent runoff water from entering storm drains, bodies of water, or other environmentally sensitive areas. If necessary, rinse contaminated equipment thoroughly before returning such equipment to service.

Unusual Fire or Explosion Hazards

This is a Class I-B Flammable Liquid. When involved in a fire, this material may ignite and produce irritating vapors and toxic gases (e.g., carbon monoxide, carbon dioxide). This material will readily ignite at room temperature. The vapors are heavier than air and may travel to a source of ignition, and flash back to a leak or open container.

Explosion Sensitivity to Mechanical Impact: Not sensitive.

Explosion Sensitivity to Static Discharge: The vapors of this product can be ignited by static electrical energy.

6. ACCIDENTAL RELEASE MEASURES

Spill /Leak Procedures

In case of a spill, clear the affected area and protect people. Uncontrolled releases should be responded to by trained personnel using pre-planned procedures. Proper protective equipment should be used. Small releases (e.g., 1-pint) must be cleaned-up by personnel wearing gloves, goggles, and appropriate eye protection. Face shields must be worn if splashes or sprays of this product may be generated. In the event of a non-incident release (e.g., five, 1-gallon containers leaking simultaneously in a poorly-ventilated area), the minimum Personal Protective Equipment should be Level B: triple-gloves (rubber gloves and nitrile gloves, over latex gloves), chemically resistant suit and boots, hard-hat, and Self-Contained Breathing Apparatus. Level B should always be used during responses in which the oxygen level is below 19.5% or unknown.

Waste Disposal Method

Dispose of in accordance with U.S. Federal, State, or local procedures, the applicable standards of Canada and its Provinces, or the appropriate requirements of European Community member States (see Section 13, Disposal Considerations).

Cleanup:

Eliminate all sources of ignition before spill clean-up begins. Use non-sparking tools. Absorb spilled liquid with activated carbon, polypads or other suitable absorbent materials. Monitor the area for combustible vapors and the level of oxygen. Monitoring must indicate less than 10% of the LEL (see Section 5, Fire-Fighting Measures) and greater than 19.5 % Oxygen is in the atmosphere before personnel are permitted in the area without Level B Protection. Place all spill residues in an appropriate container and seal. Place the bulk of any spilled material into drums.

7. HANDLING AND STORAGE

Precautions to Be Taken in Handling and Storing

Keep away from heat, sparks and flame. Avoid breathing vapor.

Handling Precautions

All employees who handle this material should be trained to handle it safely. Containers of this product must be properly labeled. If this mixture is used in other types of containers, only use portable containers approved for flammable liquids. Post "NO SMOKING" signs, where appropriate in storage and use areas. Use non-sparking tools. Bond and ground during transfer of material. Empty containers may contain residual flammable liquid or vapors. Therefore, empty containers should be handled with care. Do not expose "empty" containers to welding touches, or any other source of ignition.

Storage Requirements

Store containers of the product in a cool, dry location, away from direct sunlight, sources of intense heat, or where freezing is possible. Material should be stored in secondary containers, or in a designated area, as appropriate. Storage areas should be made of fire-resistant materials. Inspect all incoming containers before storage, to ensure containers



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are properly labeled and not damaged. Refer to NFPA 30, Flammable and Combustible Liquids Code for additional information on storage.

8. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Component Exposure Limits:

Methyl Ethyl Ketone (78-93-3)

ACGIH: 200 ppm TWA; 300 ppm STEL

OSHA: 200 ppm TWA; 590 mg/m³ TWA

NIOSH: 200 ppm TWA; 590 mg/m³ TWA; 300 ppm STEL; 885 mg/m³ STEL

Acetone (67-64-1)

ACGIH: 500 ppm TWA; 750 ppm STEL

OSHA: 1000 ppm TWA; 2400 mg/m³ TWA

NIOSH: 250 ppm TWA; 590 mg/m³ TWA

ABS Resin (9003-56-9)

ACGIH: 300 ppm STEL

OSHA: 200 ppm TWA

Ventilation: Mechanical exhaust may be needed. If the product is used in a confined area, provide sufficient mechanical (general and/or local exhaust) ventilation to maintain exposure below TLV(s). Explosion-proof equipment is required.

Respiratory Protection: Respiratory protection is not generally needed when using this product. Maintain airborne contaminant concentrations below guidelines listed in this section. If respiratory protection is needed, use only protection authorized in 29 CFR 1910.134 or applicable State regulations. Use supplied air respiration protection if oxygen levels are below 19.5% or are unknown. Respiratory protection guidelines for Tetrahydrofuran (a component of this product) are provided as follows.

NIOSH/OSHA RECOMMENDATIONS FOR TETRAHYDROFURAN CONCENTRATIONS IN AIR UP TO 2000 ppm:

Supplied Air Respirator (SAR) operated in a continuous-flow mode, full-facepiece chemical cartridge respirator with organic vapor cartridge(s), gas mask with organic vapor canister, powered air-purifying respirator with organic vapor cartridge(s), full-facepiece Self-Contained Breathing Apparatus (SCBA), or full-facepiece SAR.

EMERGENCY OR PLANNED ENTRY INTO UNKNOWN CONCENTRATIONS OR IDLH CONDITIONS: Positive pressure, full-facepiece SCBA or positive pressure, full-facepiece SAR with an auxiliary positive pressure SCBA.

ESCAPE: Gas mask with organic vapor canister or escape-type SCBA.

Protective Gloves: Wear gloves for routine industrial use to protect hands from contact. For long exposures, or unusual contact, such as spill cleanup, chemical resistant gloves may be required. See section 6.

Eye Protection: Splash goggles or safety glasses. Face shield should be worn when working in situations in which splashes or sprays can be generated. Contact lenses are not eye protective devices. Appropriate eye protection must be worn instead of, or in conjunction with contact lenses.

Other Protective Clothing or Equipment: Use body protection appropriate for task (e.g., Apron or Tyvek suit).

Other/Hygienic Practices: Wash with soap and water after use. Never eat or drink in work areas. Practice good personal hygiene after using this material, especially before eating, drinking, smoking, using the toilet, or applying cosmetics.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Black tint glue.

Physical State: Liquid

Odor: Ether-like

Odor Threshold: 2.48–3.47 ppm (Tetrahydrofuran)

pH: Not determined

Freezing Point: Not determined



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Melting Point: Not determined
Boiling Point and Boiling Range: Not determined
Flash Point: Methyl Ethyl Ketone: -9°C (15°F)
Evaporation Rate: (n-Butyl acetate) >1
Flammability: NFPA Class IB
Vapor Pressure: Not determined
Specific Gravity (H₂O=1, at 4 °C): < 1.0
Water Solubility: Somewhat soluble.
Partition coefficient (n-octanol/ water): Not determined
Auto-ignition temperature: Methyl Ethyl Ketone: 404°C (759°F)
Decomposition temperature: Not determined
Viscosity: Not available

10. STABILITY AND REACTIVITY

Stability: Stable at room temperature in closed containers under normal storage and handling conditions.
Conditions to Avoid: Avoid exposure or contact to extreme temperatures, sources of ignition, incompatible chemicals.
Incompatible Materials: This product will not be compatible with strong oxidizers, lithium aluminum hydride, and alkaline earth hydroxides.
Polymerization: Polymerization is not expected to present a significant hazard.
Hazardous Decomposition or byproducts: Carbon monoxide, carbon dioxide, silicon and chloride compounds.

11. TOXICOLOGICAL INFORMATION

ACUTE EXPOSURE

Component Analysis (LD₅₀/ LC₅₀)

Methyl Ethyl Ketone (CAS# 78-93-3)

Oral-Rat LD₅₀: 2737 mg/kg, Inhalation-Rat LC₅₀: 23,500 mg/m³/8hr, Inhalation-Mouse LC₅₀: 40 g/m³/2hr

Eye Irritation: Can cause irritation, tearing and blurred vision.

Skin Irritation: Can cause irritation, redness and defatting (dryness).

Ingestion Health Risks: Causes nausea, headache, dizziness, stupor, and /or diarrhea. Ingestion of this product at high concentration may be fatal.

Respiratory Irritation: Can cause respiratory irritation and headache.

Dermal Toxicity: Severe irritation and defatting. Can cause a rash.

Inhalation Toxicity: Inhalation of product's vapors at high concentrations may be fatal

Target Organs: Skin, eyes, respiratory system, central nervous system.

CHRONIC EXPOSURE

Chronic Toxicity: Prolonged or repeated skin exposures can lead to dermatitis (dryness, reddening and irritation of the skin). There is limited evidence from animal studies that Methyl Ethyl Ketone, a component of this product, is a reproductive toxin.

Target Organs: Liver, Kidneys.

Carcinogenicity:

Tetrahydrofuran (CAS# 109-99-9)

ACGIH: A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans

Acetone (CAS# 67-64-1)

ACGIH: A4 - Not Classifiable as a Human Carcinogen



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Mutagenicity: This product is not reported to produce mutagenic effects in humans. Animal mutation data are available for Methyl Ethyl Ketone (a component of this product); these data were obtained during clinical studies on specific animal tissues or micro-organisms exposed to high doses of these compounds.

Reproductive Toxicity: This product is not reported to cause reproductive effects in humans. Reproductive toxicity data are available for Methyl Ethyl Ketone (a component of this product); these data were obtained from clinical studies on test animals exposed to relatively high doses.

Teratogenicity: This product is not reported to cause teratogenic effects in humans. Three animal studies involving Methyl Ethyl Ketone (a component of this product) have shown fetotoxicity (skeletal anomalies) at doses which did not produce significant maternal toxicity.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL TOXICITY

Aquatic Life Toxicity: This product can be harmful or fatal to contaminated aquatic plant or animal life, especially if released in large quantity in a body of water. The following aquatic toxicity data are available for the components of this product:

METHYL ETHYL KETONE:

EC₀ (*Scenedesmus quadricauda*, green algae) = 4300 mg/L/ 8 days

EC₀ (*Entosiphon sulcatum*, protozoa) = 190 mg/L/ 72 hours

EC₀ (*Uronema parduczi* Chatton-Lwoff, protozoa) = 2830 mg/L EC₀ (*Pseudomonas putida*, bacteria) = 1150 mg/L/ 16 hours

LC₅₀ (*Pimephales promelas*, fathead minnow) = 3200 mg/L/96 hour

LD₀ (*Pseudomonas*, bacteria) = 2,500 mg/L

LD₀ (*Scenedesmus*, algae) = 12,500 mg/L

LD₀ (*Colpoda*, protozoa) = 5,000 mg/L

LC₅₀ (mosquito fish) = 5,600 mg/L/ 24 96 hours

LC₅₀ (bluegill) = 5,640 1,690 mg/L/ 24 96 hours

LC₅₀ (goldfish) = 5,000 mg/L/ 24 hours

ENVIRONMENTAL DATA

Biodegradation: Biodegradation: The components of this product will biodegrade into other organic compounds.

Environmental data are available for components of this product, as follows:

ACETONE: Log K_{ow} = -0.24. Water Solubility= Miscible. Acetone is quite readily degraded in the environment.

BO D = 122%; 5 day s. The potential for bioconcentration in fish is negligible. One experimental study of bioconcentration in adult haddock at 7-9°C (static test) resulted in a BCF of 0.69.

METHYL ETHYL KETONE: Log K_{ow} = 0.29. Water Solubility = 239,000 mg/L. Methyl Ethyl Ketone is rapidly volatilized from water and undergoes slow biodegradation. It undergoes moderate atmospheric photodegradation.

Soil Mobility: Not determined

VOC INFORMATION: This product emits VOC's (volatile organic compounds) in its use. Make sure that use of this product complies with local VOC emission regulations, where they exist. **Maximum VOC Level for E-Z Weld 210: 325 g/l as per SCAQMD Test Method 1168/316A.**

13. DISPOSAL CONSIDERATIONS

Waste Disposal: Waste disposal must be in accordance with appropriate U.S. Federal, State, and local regulations, those of Canada and its Provinces, as well as those applicable to the EC Member States. This product, if unaltered by use, may be disposed of by treatment at a permitted facility or as advised by your local hazardous waste regulatory authority.

U.S. EPA WASTE NUMBER: D001 (Characteristic/Ignitability)

14. TRANSPORT INFORMATION

For Greater than 1 liter (0.3 gal):

Shipping Name: Adhesives

UN Number: 1133

Prepared according to OSHA, GHS and ANSI Z400.1-2004 standards

Transport Hazard Class/ Packing Group: Class 3 (Flammable Liquid), Group II DOT LABEL(S)
Required Labels: Flammable Liquid

For Less than 1 liter (0.3 gal):

Shipping Name: Adhesives

UN Number: 1133

Transport Hazard Class/ Packing Group: Class 3 (Flammable Liquid), Group II DOT LABEL(S)

Required Labels: None (Limited Quantities are expected from labeling)

Marine Pollutant: N

IMDG Code: 3230

15. REGULATORY INFORMATION

U.S. Federal Regulations:

Component Analysis

The components of this product are subject to the reporting requirements of Sections 302, 304, and 313 of Title III of the Superfund Amendments and Reauthorization Act, and are listed as follows:

CHEMICAL NAME	SARA 304 (40 CFR Table 302.4)	SARA 313 (40 CFR 372.65)
Acetone (CAS# 67-64-1)	Yes	No
Methyl Ethyl Ketone (CAS# 78-93-3)	Yes	Yes

U.S. CERCLA REPORTABLE QUANTITY (RQ): MEK: 5000 lb;

TSCA: All ingredients contained in this product are listed on the U.S. EPA TSCA Chemical Substance Inventory.

State Regulations

The following components appear on one or more of the following state hazardous substances list:

CHEMICAL NAME	CAS	AK	CA	FL	IL	KS	MA	MN	MO	NJ	ND	PA	RI	TX	WV	WI
Methyl Ethyl Ketone	78-93-3	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y
Acetone	67-64-1	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y	Y

CALIFORNIA, SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT (PROPOSITION 65): Users are expected to follow normal PPE and ventilation guidelines such as those in section 8 and other portions of this MSDS.

Canadian Federal Regulations:

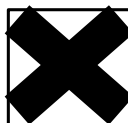
The components of this product are on the DSL Inventory.

WHMIS Symbols: Class B2: Flammable Liquid Class D2A/B: Materials Causing Other Toxic Effects.

EINECS: All ingredients contained in this product are listed on the European Inventory of Existing Chemical Substances (EINECS). Based on the information on the product's components and an assessment of the physical and health hazards associated with the material, the following assignments have been made (per council directive 67/548/EEC)

EC CLASSIFICATION: Highly Flammable; Carcinogenic Category 3; Harmful; Irritant. [F;Carc.Cat.3;Xn;Xi]

EUROPEAN COMMUNITY ANNEX II HAZARD SYMBOLS:



EINECS Components: Primary components of this product under European Community Regulation are Methyl Ethyl Ketone and Acetone.



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16. OTHER INFORMATION

Prepared by: Karla A. Torruellas, Technical Manager

Revision Summary: Revision # 2

Key/Legend

EPA = Environmental Protection Agency; TSCA = Toxic Substance Control Act; ACGIH = American Conference of Governmental Industrial Hygienists; IARC = International Agency for Research on Cancer; NIOSH = National Institute for Occupational Safety and Health; NTP = National Toxicology Program; OSHA = Occupational Safety and Health Administration.

Other Information

NFPA and HMIS:

NFPA Hazard Signal: Health: 2 Flammability: 3 Reactivity: 0 Special: None

HMIS Hazard Signal: Health: 2* Flammability: 3 Reactivity: 0 PPE: G



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